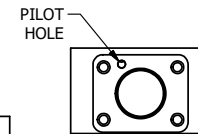
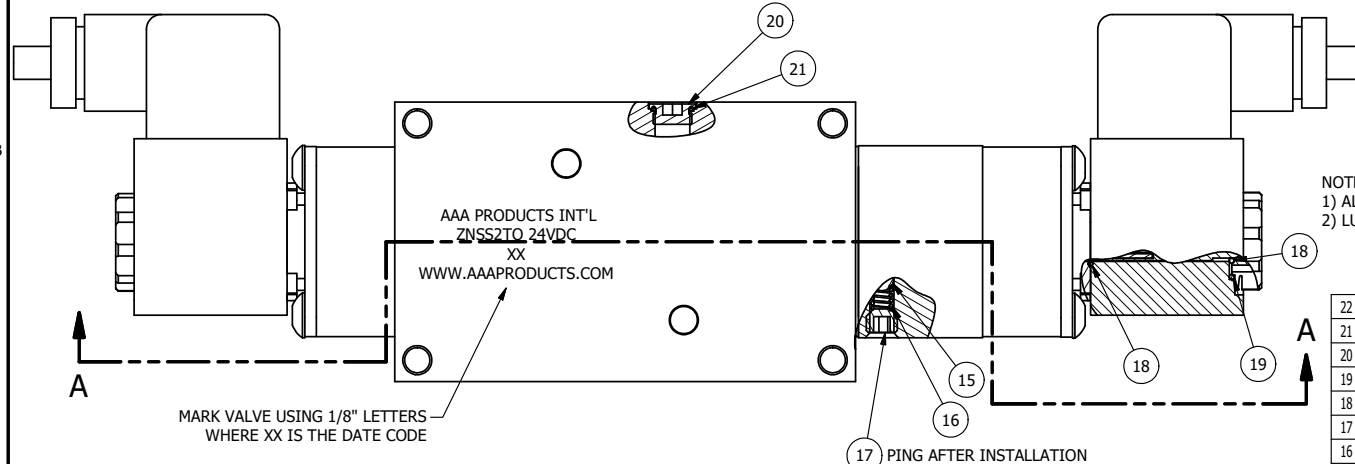


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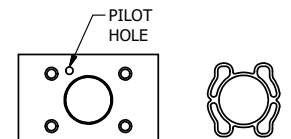
3

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1



PILOT HOLE
POSITION GASKET AND PEC3-18-Z
ON END OF VALVE TO ALIGN
PILOT HOLES (SIDE 'A' ONLY)



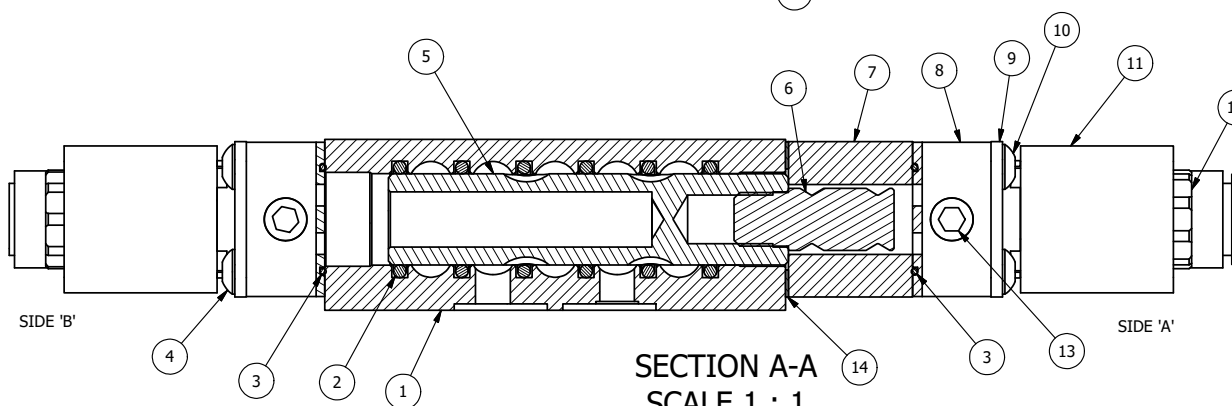
ALIGN PILOT AND SLOT IN ADAPTOR
WITH GASKET IN BETWEEN, BOTH SIDES

NOTES:

- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
- 2) LUBRICATE DETENT BALL, SPRING AND STUD.

MARK VALVE USING 1/8\"/>

17 PING AFTER INSTALLATION



SECTION A-A
SCALE 1 : 1
VIEW FROM 3 PORT SIDE

22	1	ZNSPK-2	KIT - SUBPLATE MOUNTING, BRASS NAMUR, (2 EA V-618-SS SCREW, 2 EA V-565 O-RING)
21	1	V-548	O-RING, BUNA-N, 70 DURO, 6MM X 1MM, NAMUR PLUG
20	1	V-547	PLUG, 360 HALF HARD BRASS, NAMUR VALVE
19	2	V-607	O-RING, VITON, 75 DURO, 14MM X 1MM, IP67 NUT SEAL
18	4	V-606	O-RING, VITON, 75 DURO, 8MM X 1MM, IP67 STEM SEAL
17	1	V-21-SS	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT, 18-8 SS
16	1	DS3-1	SPRING, DETENT, STAINLESS, 1/4\" & 3/8\" VALVE. LEE SPRING # LC 029B 0 S.
15	1	V-14	BALL, CHROME STEEL 3/16 DIA, GRADE 25, FOR DETENT
14	1	BG3	GASKET - END CAP, 1/4\" & 3/8\" VALVE
13	2	V-19-SS	PLUG, 1/8-27 NPT, 7/8 TAPER, FLUSH SEAL, SOCKET PIPE PLUG, STAINLESS
12	2	V-556	NUT, SOLENOID, TOP EXHAUST, KNURLED
11	2	V-612-3	ATEX COIL 24 VDC WITH 3 METER CORD. NASS # 1215 30.1-001/6896.
10	4	V-585-SS	SCREW, 10-24 X 2-1/8, SOCKET BUTTON HEAD, 18-8 STAINLESS
9	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
8	2	V-550-1	SOL OPER, END MOUNT, NON-LOCKING O'RIDE
7	1	PEC3-18-Z	END CAP, SPACER, DETENT, SOLENOID, 360 BRASS, 1/4\" & 3/8\" VALVES
6	1	PBS3-13	STUD - POS. A & C. DETENT, SOLENOID OPERATOR, STAINLESS, 1/4\" & 3/8\" VALVE
5	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4\" & 3/8\" VALVE
4	4	V-584-SS	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP, 18-8 OR 303 SS
3	2	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4\" & 3/8\" VALVES
2	6	V-39	O-RING, VITON, STD BODY, 1/4\" & 3/8\" VALVES
1	1	Z2-11	BODY - BRASS, UPPER PILOTS (BUTTON BLEEDER), 1/4\" NAMUR
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
UNLESS
OTHERWISE SPECIFIED

2-PL DECIMAL $\pm .01$
3-PL DECIMAL $\pm .005$
FRACTIONAL $\pm 1/64$
ANGULAR $\pm 1/2^\circ$



DRAWN: RMckenna DATE: 9/30/2015

CHECKED: KWalte DATE: 9/30/2015

SCALE: 1 : 1 SHEET: 1 OF 1

RELEASED: HWomack DATE: 9/30/2015

TITLE:
1/4\"/>

PART NO.:
ZNSS2TQ 24VDC

REV.:
A

A	NO.	DATE	CHNGD EC3 GASKET TO BG3.	REVISION

4

3

2

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT